

# Service

## PROCEDURES

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SUBJECT

**PACBRAKE WARM-UP SYSTEM**

### **Operating instructions for Pacbrake warm-up system**

1. Start the engine and operate at low idle speed.
2. Turn the dash mounted switch to the "ON" position.
3. Raise the engine speed to 1000 RPM.
4. Turn the switch to the "OFF" position when the engine has reached normal operating speed.

**CAUTION: DO NOT DRIVE VEHICLE WITH WARM-UP SYSTEM ENGAGED.**

*NOTE: The Pacbrake warm-up system will not provide engine braking if switched ON during vehicle operation.*

*NOTE: The operation of the Pacbrake warm-up system in conjunction with a compression brake may reduce the effectiveness of the compression brake.*

**Pacbrake** Service