

Installation Manual

VERSION
FRANÇAISE



AIR SUSPENSION KIT

RAM 3500 (2WD/4WD)*

Use the most advanced air springs on the market to eliminate your vehicle's sag, sway and bottoming out. This heavy duty air suspension kit levels your truck's stance while providing added support for an overall smooth and safe ride.

* See application guide for proper fitment.

L6512_REV5_07.18.2024

Thank you and congratulations on the purchase of an Air Suspension kit. Please read the entire manual prior to starting the installation to ensure you can complete it once started.


IMPORTANT

This air suspension kit will not increase the GVWR (*Gross Vehicle Weight Rating*), as the GVWR is determined by the vehicle manufacturer. **Do not exceed the maximum capacity listed by the vehicle manufacturer.**

For safe and proper operation of the vehicle, never exceed a maximum of 100PSI in the air springs. Staying under the pressure limit will ensure maximum air spring life. **Failure in doing so may result in damage to your vehicle and/or a void warranty.**

SAFETY WARNINGS!

- ❗ Please read and abide the instructions found in this manual, paying close attention to the helpful, cautionary or dangerous warning icons highlighting important safety recommendations and maintenance suggestions throughout this manual.

 **HELPFUL INSTALL TIP**
Additional information that could potentially make the job a little easier.

 **PLEASE USE CAUTION**
Unsafe practices could result in damage to you or your vehicle, or others.

 **DANGER WARNING**
Hazards which could result in severe personal injury or death.

- ❗ Serious personal injury or death may result from an air spring failure or accident due to improper installation or air spring pressure operation or maintenance.
- ❗ Inflating an unsecured air spring is dangerous. If it bursts, it could be hurled into the air with explosive force resulting in serious personal injury or death. Never inflate an air spring unless it is secured to the vehicle.
- ❗ Removing and replacing air springs can be dangerous. This is only a job for a qualified service professional. Never perform air spring service procedures without proper training, tools, and equipment.

BEFORE STARTING THE INSTALLATION

- Ensure the application information is correct for the make, model and year of the vehicle you are installing the kit on.
 - Some vehicles are equipped with a rear wheel brake proportioning valve. Check with the manufacturer before installing the air spring kit, as it may affect braking performance.
 - It is recommended to use a good quality anti-seize on all fasteners. This will reduce the chance of corrosion on the fasteners and will help facilitate removal, if required at a later date.
- ❗ **PLEASE NOTE:** This kit contains push-to-connect fittings; using scissors or wire cutters to cut the nylon air line will distort the line and cause the connection to leak. The air line must be cut off squarely with the hose cutter provided in this kit, or a sharp utility knife. **Failure to do so may void the warranty.**



WARNING: This product can expose you to the chemical Hexavalent Chromate, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

KIT CONTENTS

Please confirm the items below are provided in your kit before starting the installation.

HEAVY DUTY KITS		QTY	PART #
A*	Double Convolute Spring	2	HP10000
B**	Roll Plate	4	HP10054
C***	90° Swivel Fitting, 1/4" Hose to 1/4" NPT	2	HP1100

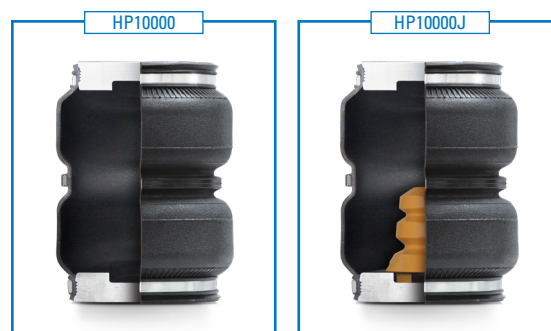
HEAVY DUTY JOUNCE BUMPER KITS		QTY	PART #
A*	Double Convolute Spring w/ Jounce Bumper	2	HP10000J
B**	Roll Plate	4	HP10054
C***	90° Swivel Fitting, 1/4" Hose to 1/4" NPT	2	HP1100

XTREME DUTY KITS		QTY	PART #
A*	Double Convolute Spring	2	HP10438
B**	Roll Plate	4	HP10069
C***	90° Swivel Fitting, 1/4" Hose to 3/8" NPT	2	HP1245

XTREME DUTY JOUNCE BUMPER KITS		QTY	PART #
A*	Double Convolute Spring w/ Jounce Bumper	2	HP10438J
B**	Roll Plate	4	HP10069
C***	90° Swivel Fitting, 1/4" Hose to 3/8" NPT	2	HP1245

.....

KIT CONTENTS		QTY	PART #
D	Bracket, Upper Support	2	HP1619
E	Bracket, Upper Driver	1	HP1618
F	Bracket, Upper Passenger	1	HP1617
G	Bracket, Lower Mount	2	HP1616
H	Axle Strap	2	HP1383
I	U-Bolt	2	HP1612
J	Bolt, 3/8" - 24 x 7/8" Hex Head	8	HP1002
K	Bolt, 3/8" - 16 x 1.5" Hex Head	4	C18018
L	Bolt, 3/8" - 16 x 7" Carriage	4	HP1409
M	Washer, 3/8" Flat	16	C18006
N	Washer, 3/8" Split Lock	8	C18007
O	Nut, 3/8" Nylon Lock	4	HP1000
P	Nut, 3/8" Serrated Flange	8	HP1338
Q	Heat Shield	1	HP0012
R	Worm Gear Ring Clamp	2	HP1001

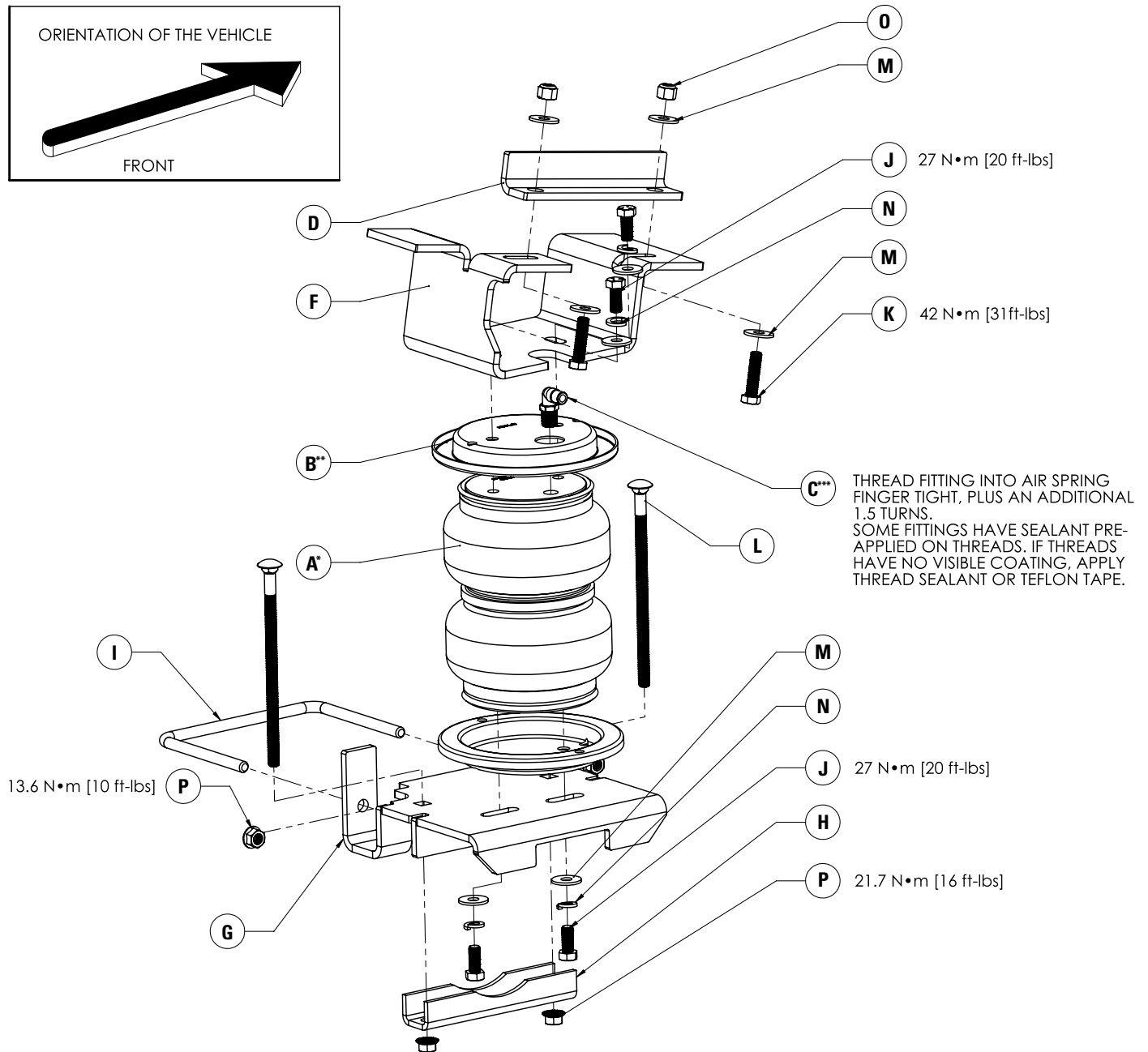


REQUIRED TOOLS

- Hoist or Floor Jack
- Safety Glasses
- Pipe Thread Sealant
- Standard Combination Wrenches
- 7/32" Hex Allen Wrench
- Metric & Standard Sockets
- Hose Cutter (included) or Sharp Utility Knife
- Spray Bottle with Dish Soap/Water
- Air Compressor/Compressed Air Source (to test/fill air springs)
- Heavy Duty Drill
- 3/8 & 5/16 drill bits (very sharp)
- 3/8 Nut Driver
- Safety Stands
- Torque Wrench
- Ratchet

Please make sure all the items shown in this explosion diagram are provided in your kit before starting the installation.

PASSENGER SIDE ASSEMBLY SHOWN:



! PLEASE NOTE:

A*	HD	HP10000	/	XD	HP10438
	HD-J	HP10000J	/	XD-J	HP10438J
B**	HD / HD-J	HP10054	/	XD/XD-J	HP10069
C***	HD / HD-J	HP1100	/	XD/XD-J	HP1245

INSTALLATION INSTRUCTIONS

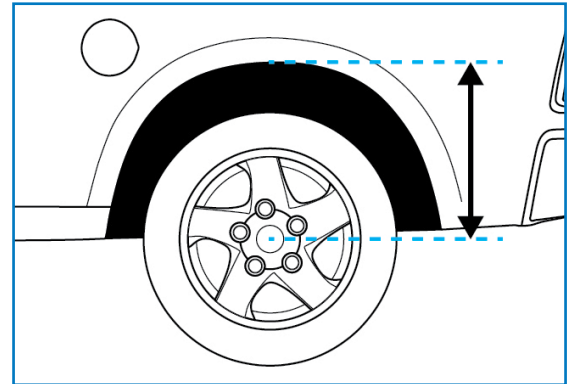
1 MEASURE STOCK RIDE HEIGHT & CLEARANCE

Park the vehicle on a level surface and remove any unnecessary weight from the vehicle to attain a "Normal Ride Height".

Using a measuring tape, measure the distance between the center of the wheel hub and the bottom of the fender well (see Figure 1A for reference) this will give you your stock Normal Ride Height.

Note the ride height for all four tires.

Check the clearance between the outside of the frame and the inside of the rear tires (as shown in red in Figure 1B), a minimum of 5" is required for adequate air spring clearance.



1A

2 REMOVE REAR WHEELS

⊕ PLEASE NOTE: This step is optional for this installation but will make the install easier to complete.

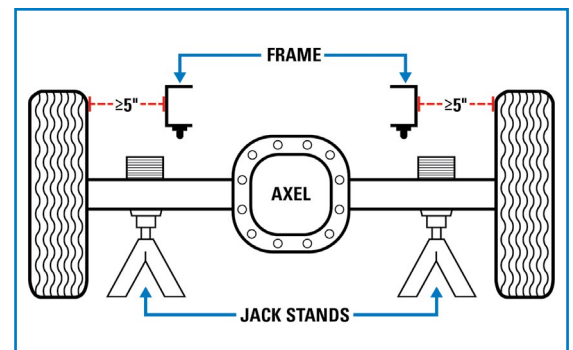
Place wheel chocks in front of and behind both front wheels.

Raise the rear of the truck high enough to remove both wheels and attain a comfortable working height.

Place two jack stands under rear axle (as shown in Figure 1B).

Lower the vehicle until the axle is supported by the jack stands.

Remove rear wheels.



1B

3 REMOVE JOUNCE BUMPER

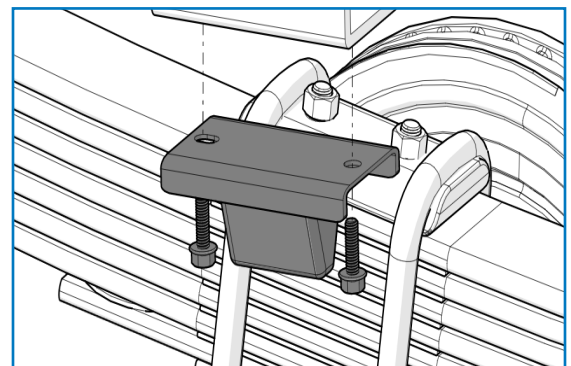
Unbolt and remove both jounce bumpers (as shown in Figure 3).

You can safely dispose of jounce bumpers and hardware as they will not be reused in this installation.

4 LOOSEN AXLE VENT LINE

Using a large flat screwdriver, pry out the axle vent tube line holder from the stock upper 5th wheel bracket.

Let the hose hang, it will be re-installed during reassembly.



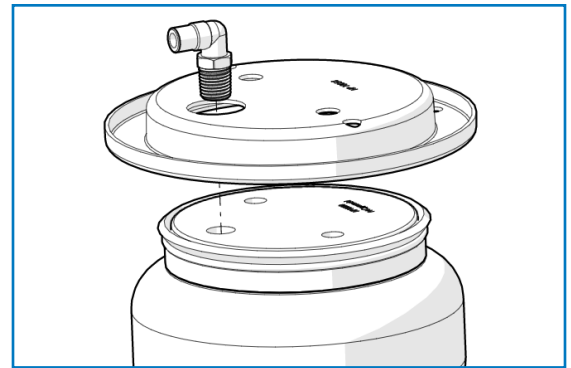
3

5 ASSEMBLING AIR SPRINGS

Set the roll plates on top of the air spring, ensuring that each hole lines up.

Install the 90° swivel fittings into the port on the top of each air spring (as shown in Figure 5).

Tighten the fittings finger-tight plus 1 1/2 turns. The use of thread sealant or Teflon tape is recommended.



5

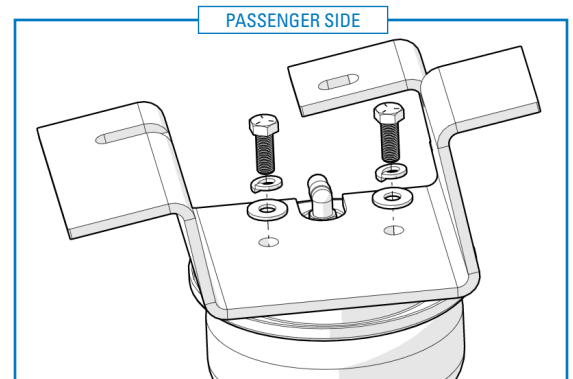
6 UPPER BRACKETS

Place the Passenger side upper bracket (as shown in Figure 6) on top of one air spring assembly.

Place the Driver side upper bracket on top of the other air spring assembly.

Attach brackets with two 3/8" – 24 x 7/8" hex bolts, two 3/8" lock washers and two 3/8" flat washers.

Torque bolts to 27 N•m (20 ft-lbs).



6

7 LOWER BRACKET

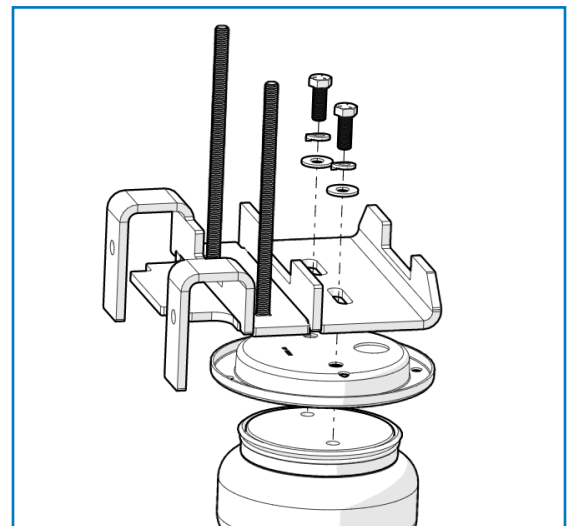
Flip over the assemblies and set the roll plates into position on the bottoms of the air springs

Insert two 3/8" – 16 x 7" carriage bolts down through the top of the lower bracket. (See Figure 7 for reference).

⚠ PLEASE NOTE: When installing the lower bracket onto the assemblies make sure the flange on the lower bracket is opposite of the fitting on top of the air spring.

Attach the lower bracket to the springs with two 3/8" – 24 x 7/8" hex bolts, two 3/8" lock washers and two 3/8" flat washers.

Tighten hardware finger-tight only at this time.



7

8 INSTALLING AIR SPRING ASSEMBLIES

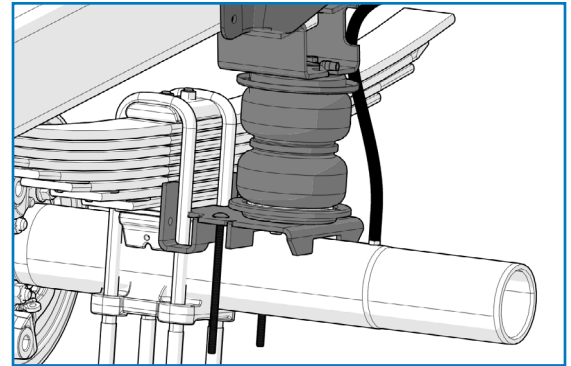
With the axle dropped (as stated in Step 2), set the Driver and Passenger assemblies into position on the axle. (See Figure 8A)

⚠ PLEASE NOTE: *When setting the Driver side assembly into position, be careful not to set the assembly onto the axle vent tubing and hose*

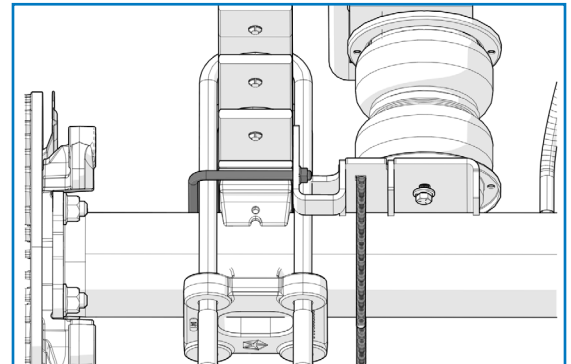
On both sides, install the U-bolt around the leaf spring stack and through the lower bracket flanges. (See Figure 8B)

Install two 3/8" serrated flange lock nuts onto the U-bolt and leave loose at this time.

Push the lower bracket against the stock U-bolt stack as tight as possible.



8A



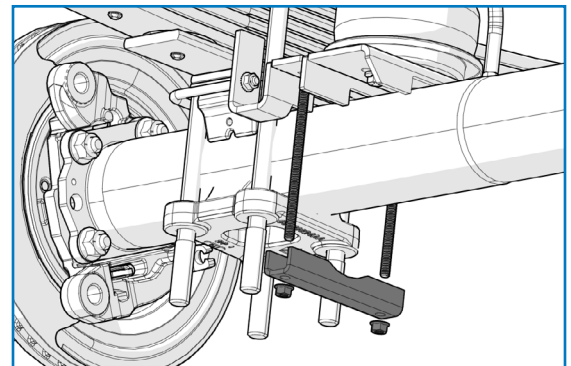
8B

9 INSTALLING THE AXLE STRAP

Install the axle strap onto the carriage bolts under the axle and attach with two 3/8" serrated flange nuts. (See Figure 9 for reference).

Using a 9/16" crows-foot adapter, evenly torque the leaf spring U-bolts to 13.6 N•m (10 ft-lbs), then torque the lower axle clamp bar hardware to 21.7 N•m (16 ft-lbs).

Repeat on the opposite side



9

10 ASSEMBLING UPPER SUPPORT BRACKETS

Insert the 3/8" hex flange bolts into the upper support brackets.

11 INSTALLING UPPER SUPPORT BRACKETS

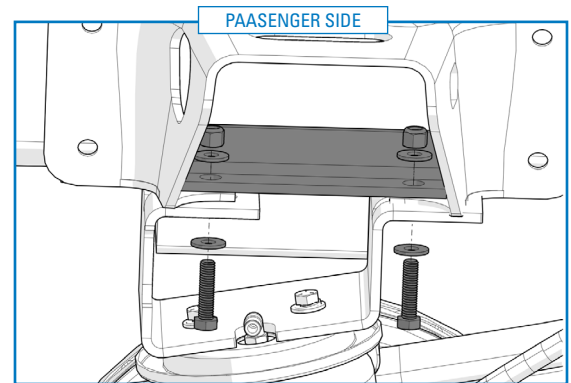
Raise the axle up so that the upper brackets touch the frame.

Set the upper support bracket assemblies with the flange on the brace facing inward. Insert two 3/8" - 16 X 1.5" bolts and two 3/8" flat washers through the existing holes in the frame, then through the upper support brackets. (See Figure 11)

⚠ PLEASE NOTE: *The upper support brackets must face inward when installing onto the frame.*

Install two 3/8" flat washers and two 3/8" lock nuts onto the bolts.

Torque the hardware to 42 N•m (31 ft-lbs).



11

12 REATTACHING AXLE VENT LINE

Raise the axle all the way up, if not done.

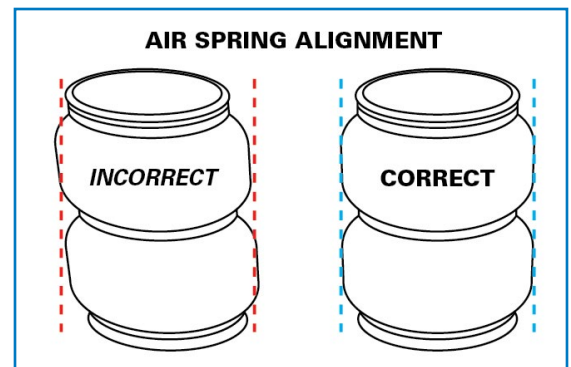
Align the air springs as perpendicular to the upper and lower brackets as possible (see Figure 12).

Tighten the air spring lower mounting bolts.

⊕ PLEASE NOTE: *It is recommended to use a 9/16" ratchet wrench to tighten the bolts.*

It may be required to flip the open end of the wrench over several times (on the shock side of the bracket) to tighten the bolt far enough to get the boxed ratcheting end on the bolt.

Re-attach the axle vent tube line holder previously loosened in Step 4.



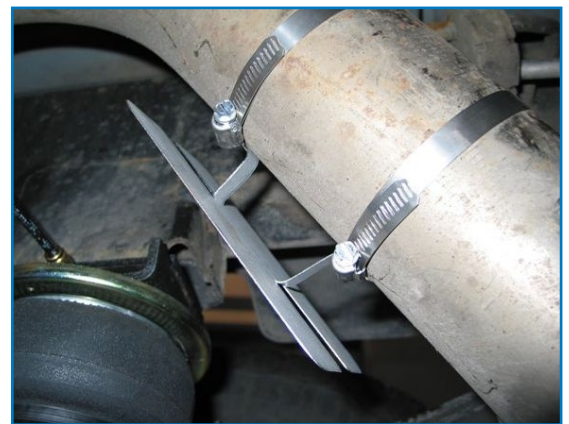
12

13 INSTALL THE HEAT SHIELD:

Bend the tabs on the Heat Shield so there will be the necessary 1/2" dead space between the Heat Shield and the exhaust pipe when attached.

Attach the Heat Shield to the exhaust pipe using two Hose Clamps. Each Hose Clamp holds a tab against the exhaust pipe.

Make sure the Heat Shield is facing toward the Air Spring.



13

INSTALL AIR LINE

Two fill valves are provided in this kit. The most common place to install them is in place of the license plate fasteners. Alternatively, two 5/16" holes can be drilled in a location of your choosing.

Cut the air line assembly into two equal lengths with the hose cutter provided in this kit or a sharp utility knife.

⚠ PLEASE NOTE: *This kit contains push-to-connect fittings; using scissors or wire cutters to cut the nylon air line will distort the line and cause the connection to leak. The air line must be cut off squarely with a hose cutter or a sharp utility knife.*

Install one air line at a time starting at the fill valve location. Place a 5/16" nut on the air valve. Leave enough of the inflation valve in front of the nut to extend through the hole, install a flat washer, and 5/16" nut and cap (reference Figure A for assembly). There should be enough valve exposed after installation – approximately 1/2" – to easily apply a pressure gauge or an air chuck.

Route the air line back to the NPT fitting on the air spring, then cut the hose to length. Moisten the end of the air line prior to inserting it into the fitting and push it in until it stops.

Repeat with the other fill valve.

Secure the air lines using the provided tie-straps, away from any moving items and heat sources.

CHECK SYSTEM FOR LEAKS

Inflate both air springs to 90 psi (60 psi for in-coil bags), then use a mixture of dish soap and water on all air line connections to detect any air leaks. Large, expanding bubbles indicate a leak (as shown in Figure B).

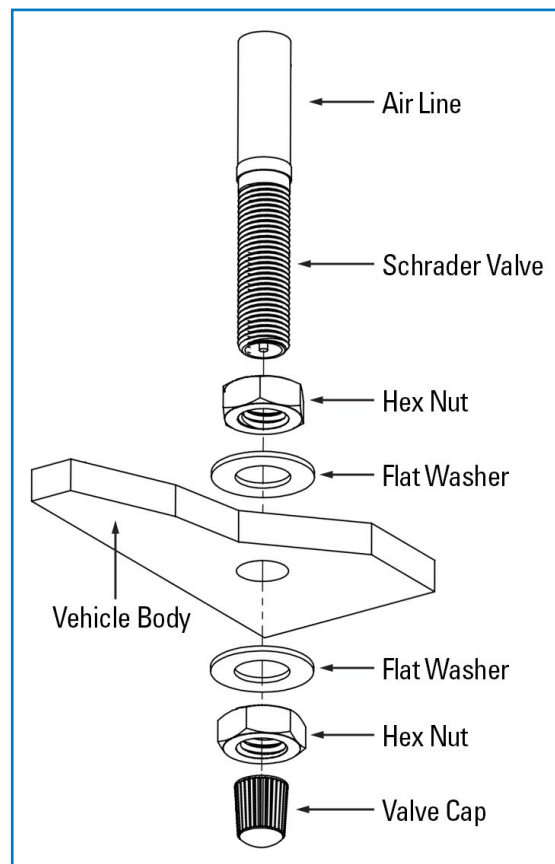
Repair as necessary and retest.

Inflate air springs to a predetermined value and on following day recheck pressure. If one or both of air springs have lost pressure, an air leak is present.

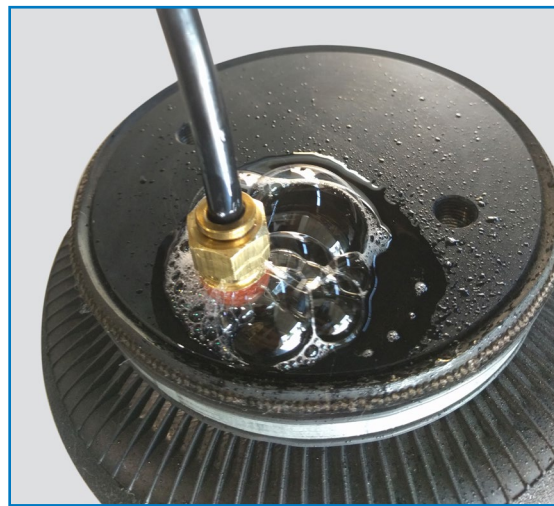
⚠ Leak must be repaired, and then retested until no leaks exist.

CONGRATULATIONS! You have completed the install

After Installation continues on the following page.



A



*Air Spring & NPT Air Fitting may differ between kits

B

Thank you again, and congratulations on the installation of your Air Suspension kit.

AFTER COMPLETING THE INSTALLATION

- The air spring must have clearance between itself and the surrounding components to prevent any contact when spring is inflated or compressed. Trimming off excess bolt length may also be required to ensure no contact with the spring or other suspension components can be made once installed.
- If removed, re-install the wheels and torque fasteners to the manufacturer's specifications. Re-torque all fasteners after the first 500 miles of driving.

OPERATING YOUR VEHICLE WITH AIR SUSPENSION

Air springs have minimum and maximum recommended pressure requirements:

PART #	SPRING STYLE	SPRING TYPE	MIN PSI	MAX PSI
HP10189	In-Coil	STANDARD DUTY	5 PSI	70 PSI
HP10560		STANDARD DUTY		
HP10001	Sleeve Style	STANDARD DUTY	10 PSI	100 PSI
HP10173		STANDARD DUTY		
HP10199		STANDARD DUTY		
HP10083	Single Convolutd	HEAVY DUTY	5 PSI	100 PSI
HP10083J		HEAVY DUTY with JOUNCE BUMPER	0 PSI* / 5 PSI	100 PSI
HP10000	Double Convolutd	HEAVY DUTY	5 PSI	100 PSI
HP10000J		HEAVY DUTY with JOUNCE BUMPER	0 PSI* / 5 PSI	100 PSI
HP10068	Large Double Convolutd	HEAVY DUTY	5 PSI	100 PSI
HP10438	Double Convolutd	EXTREME DUTY	5 PSI	100 PSI
HP10438J		EXTREME DUTY with JOUNCE BUMPER	0 PSI* / 5 PSI	100 PSI

* Springs with a jounce bumper can be run at zero PSI when vehicle is unloaded only

For safe and proper operation, never operate the vehicle over the maximum listed PSI in the air springs. Staying under the pressure limit will ensure maximum air spring life. **Failure in doing so may result in damage to your vehicle and/or a void warranty.**

! It is recommended to check the air pressure in your air springs daily for first couple of days to ensure a leak has not developed.

Air springs are designed to maintain the vehicle's stock ride height with a load. Do not use the air springs as a means to lift vehicle with no load. This will result in a harsh ride.

SERVICING YOUR VEHICLE WITH AIR SUSPENSION

When lifting the vehicle with a floor jack or hoist on the frame, never allow the air spring to limit the travel of the axle. Try to always jack the vehicle on the axle. Suspending the axle with the air spring limiting the axle travel will damage the air spring and void the air spring warranty.

WARRANTY

See additional warranty included with this kit for details.